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D3914-1 Job Sheet 193620



Part No: D3914-1

Job Qty: 10 pcs

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/17/19

Job Tracking No:

Due Date: 5/7/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	10 pcs	5/7/19		0.00	2.24	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 5	10 pcs	5/7/19		0.00	0.00	Large Fab - 9		Jug Mhz
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	10 pcs	5/7/19		0.00	0.00	QC 5 - 40		MAY 06 2019 40 9-89
							Packaging 3 - 1 - B4B		
	Packaging 3 - 2 - B4B								

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		Packaging 3 - 3 - B4B						
		Packaging 3 - 4 - B4B						
		Packaging 3 - 5 - B4B						
		Packaging 3 - 6 - B4B						
		Packaging 3 - 7 - B4B						
		Packaging 3 - 8 - B4B						
		Packaging 3 - 9 - B4B						
		Packaging 3 - 10 - B4B						
		Packaging 3 - 11 - B4B	MR					
		Packaging 3 - 12 - B4B						
		Packaging 3 - 13 - B4B						
		Packaging 3 - 14 - B4B						
		Packaging 3 - 15 - B4B						
		Packaging 3 - 16 - B4B						
		Packaging 3 - 17 - B4B						
		Packaging 3 - 18 - B4B						
		Packaging 3 - 19 - B4B						
		Packaging 3 - 20 - B4B						
		Packaging 3 - 21 - B4B						
		Packaging 3 - 22 - B4B						
		Packaging 3 - 23 - B4B						
		Packaging 3 - 24 - B4B						
		Packaging 3 - 25 - B4B						
		Packaging 3 - 26 - B4B						
		Packaging 3 - 27 - B4B						
		Packaging 3 - 28 - B4B						
		Packaging 3 - 29 - B4B						
		Packaging 3 - 30 - B4B						
		Packaging 3 - 31 - B4B						
		Packaging 3 - 32 - B4B						
		Packaging 3 - 33 - B4B						
		Packaging 3 - 34 - B4B						
		Packaging 3 - 35 - B4B						
		Packaging 3 - 36 - B4B						
		130	QC 21 - SA	10 pcs	5/7/19	0.00 0.00	QC 21 - SA - 21	MAY 06 2019
							QC 21 - SA - 70	
					QC 21 - SA - 53			

Part Op **100** - (Fabricate per Drwg) 1- Cut tube as per dwg D3914 2- debur and remove identification markings
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____) LOCATION: WA004-11
130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	80 ft (8 ea)	100-Large Fab - Basket - 1	5177 779

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.750W.049	80	180	0
 Container No: 5178172  Part: D3914-1 Job No: 193620 Serial No/Batch: 5178172 Revision: Inspector: Exp Date: Instructions: Various S/C's Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				

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